

## THREADING ROUND DIES - CARBON STEEL & HSS

SIZE	CARBON STEEL				H S S			
	OUTER DIA INCHES	PRICE PER PC R.H.	PRICE PER PC L.H.	STANDARD PACKING	PRICE PER PC R.H.	PRICE PER PC L.H.	NPT / BSPT	
1/16 BSW, 3/32 BSW, 0 UNF TO 10 UNF, 0 UNC TO 10 UNC, 6 BA, 7 BA, 8 BA, 9 BA 10 BA, 2x0.4, 2x0.45, 2.5x0.45, 2.6x0.45	13/16"			5PCS				
1/8, 5/32, 3/16, 7/32, 1/4, BSW/UNF/BSF/UNC, 3x0.5, 3x0.6, 3.5x0.6, 4x0.7, 5x0.8, 6x1.0, 0 BA TO 5 BA	13/16"			5PCS				
1/4, 5/16, 3/8, BSW/UNF/BSF/UNC/SPECIAL, 6x1.0, 7x1.0, 8x1.25, 9x1.25, 10x1.5, 1/8 BSP, 1/8 NPT/BSPT	1"			5PCS				
5/16, 3/8, BSW/UNF/BSF/UNC/SPECIAL, 10x1.5, 11x1.5, 12x1.5, 13x1.75, 14x2.0, 16x2.0, 1/4 BSP, 3/8 BSP, 1/2, 5/8, 3/4 COND., 9/16 BSCY, 1/8 NTP/BSPT, 3/8 NPT/BSPT	1.1/2"			5PCS				
11/16, 3/4, 7/8, 1, BSW/UNF/BSF/UNC/SPECIAL, 18x2.5, 20x2.5, 22x2.5, 24x3.0, 1/2. 5/8, 3/4, BSP, 1" COND., 1/2, 5/8, 3/4 NPT/BSPT	2"			1 PC				
1.1/8, BSW/UNF/BSF/UNC, 20x2.5, 22x2.5, 24x3.0, 1/2, 5/8, 3/4 BSP/BSPT/NPT, 1" COND.	2.1/4"			1 PC				
1.1/4, BSW/UNF/BSF/UNC, 27x3.0, 30x3.5, 1.370 BSCY, 1 BSP/BSPT/NPT	2.1/2"			1 PC				
1.3/8, 1.1/2 BSW/UNF/BSF/UNC/SPECIAL, 33x3.5, 36x4.0, 1.1/4 BSP/BSPT/NPT	3"			1 PC				
1.3/4, 2 BSW/BSF/SPECIAL, 40x4.0, 42x4.5, 48x5.0, 50x5.0, 1.1/2 BSP/BSPT/NPT	4"			1 PC				

\*\*\*\* NOTE : LEFT HAND AND FINE THREAD WILL BE CHARGED 2% EXTRA

HAND TAPS NC / NF NO. TAPS			
SCREW GAUGE NO.	NC T.P.I.	NF T.P.I.	PRICE PER SET
0	--	80	
1	64	72	
2	56	64	
3	48	56	
4	40	48	
5	40	44	
6	43	40	
8	43	36	
10	24	32	
12	24	28	

SPARE TWO PIECE DIE BSP CONDUIT DIE STEEL			
SIZE IN INCHES	PRICE PER SET	SIZE IN MM	PRICE PER SET
1/8"		32 x 1.5	
1/4"		62 x 1.5	
3/8"		64 x 2.0	
1/2"		70 x 1.5	
5/8"		70 x 2.0	
3/4"			
1"			
1.1/4"			
1.1/2"			
2"			
2.1/2"			
3"			
3.1/2"			
4"			

## THREADING TAPS BSW, BSF, UNF & UNC

### B.S. 949

SIZE IN INCHES	PRICE PER 3PC SET	PRICE L.H.	BSW TPI	BSF TPI	ANF & UNF	ANC & UNC
1/16"			60	--	--	--
3/32"			48	--	--	--
1/8"			40	--	--	--
5/32"			32	--	--	--
3/16"			24	32	--	--
7/32"			24	28	--	--
1/4"			20	26	28	20
9/32"			20	26	--	20
5/16"			18	22	24	18
3/8"			16	20	24	16
7/16"			14	18	20	14
1/2"			12	16	20	13
9/16"			12	16	18	12
5/8"			11	14	18	11
11/16"			11	14	--	11
3/4"			10	12	16	10
13/16"			10	12	--	10
7/8"			9	11	14	9
15/16"			9	11	14	9
1"			8	10	12	8
1.1/8"			7	9	12	7
1.1/4"			7	9	12	7
1.3/8"			6	8	12	6
1.1/2"			6	8	12	6
1.5/8"			5	8	12	5
1.3/4"			5	7	--	5
1.7/8"			4.5	7	--	5
2"			4.5	--	--	4.5

### METRIC THREAD SYSTEM INTERNATIONAL

DIA in MM	PRICE PER 3PC SET	PRICE L.H.	PITCH IN MM COURSE
2			0.40
3			0.50
4			0.70
5			0.80
6			1.00
7			1.00
8			1.25
9			1.25
10			1.50
11			1.50
12			1.75
14			2.00
16			2.00
18			2.50
20			2.50
22			2.50
24			3.00
25			3.00
27			3.00
30			3.50
33			3.50
36			4.00
39			4.00
40			4.00
42			4.50
45			4.50
48			5.00
50			5.00

### B.S.P. TAPS B.S. 949

DIA INCHES	THREADS B.S.P.	PRICE R.H.	PRICE L.H.
1/8"	28		
1/4"	19		
3/8"	19		
1/2"	14		
5/8"	14		
3/4"	14		
7/8"	14		
1"	11		
1.1/4"	11		
1.1/2"	11		
1.3/4"	11		
2"	11		

### NPT / BSPT TAPS

DIA INCHES	THREADS BSPT	THREADS NPT	PRICE PER SET OF 2PCS
1/8"	28	27	
1/4"	19	18	
3/8"	19	18	
1/2"	14	14	
5/8"	14	14	
3/4"	14	14	
7/8"	14	14	
1"	11	11.1/2	
1.1/4"	11	11.1/2	
1.1/2"	11	11.1/2	
2"	11	11.1/2	

<b>MODEL ENGINEERS (M.E.)</b>		
DIA IN INCHES	THREADS T.P.I.	PRICE PER SET OF 3 PCS
5/32"	40	
3/16"	40	
7/32"	40	
1/4"	40	
9/32"	32	
5/16"	32	
3/8"	32	
7/16"	26	
1/2"	26	

<b>HAND TAPS SEWING MACHINE</b>		
DIA IN INCHES	THREADS T.P.I.	PRICE PER SET OF 3 PCS
11/16"	40	
3/16"	28	
15/64"	28	
17/64"	28	
9/32"	28	
3/8"	28	
7/16"	28	
7/16"	16	
9/16"	20	

**B.S.B & B.S.C.Y. B.S. 949 HAND TAPS THREADING ANGLE 60 DEGREE**

DIA IN INCHES	T.P.I.	PRICE PER SET OF 3 PCS
7/32"	26	
1/4"	26	
9/32"	26	
5/16"	26	
3/8"	26	
7/16"	26	
1/2"	26	
9/16"	26	
5/8"	26	
3/4"	26	
7/8"	26	
1"	24, 26	
9/16"	20 LR	
1.370	24 LR	

**METRIC SPL. TAPS**

PITCH IN MM SPL.	PRICE PER SET OF 3PCS	PITCH IN MM SPL.	PRICE PER SET OF 3PCS
2.5 x 0.45		15 x 1.0, 1.25	
2.6 x 0.45		16 x 1.25	
3.5 x 0.6		16 x 1.5	
4.5 x 0.75		17 x 1.0, 2.0	
5.5 x 0.9		18 x 1.5, 1.75	
6 x 0.75		20 x 1.5, 2.0	
7 x 0.75		22 x 1.5, 2.0	
8 x 0.75		24 x 1.5, 2.0	
8 x 1.0, 1.5		25 x 1.5, 2.0	
9 x 1.0, 1.5		26 x 1.5, 2.0	
10 x 1.0		27 x 1.5, 2.0	
10 x 1.25		28 x 1.5, 2.0	
11 x 1.0		30 x 3.0	
11 x 1.25		32 x 1.5, 2.0	
12 x 1.0		33 x 1.5, 2.0	
12 x 1.25		36 x 1.5, 2.0	
12 x 1.5		39 x 1.5, 2.0	
13 x 1.0		40 x 3.0	
13 x 1.25		42 x 1.5, 2.0	
13 x 1.75		45 x 1.5, 2.0	
14 x 1.0		48 x 2.0, 3.0	
14 x 1.25		50 x 3.0, 4.0	
14 x 1.5			

**B.A.**

B.A. NO.	PRICE PER SET OF 3PCS
0	
1	
2	
3	
4	
5	
6	
7	
8	
9	
10	

**B.S. CONDUIT**

DIA IN INCHES	THREAD CONDUIT	PRICE PER SET OF 2PCS
1/2"	18	
5/8"	18	
3/4"	16	
1"	16	
1.1/4"	16	
1.1/2"	14	

**ROUND DIE HANDLE - ALL STEEL SINGLE PIECE PACKING**

DIA IN INCHES	EACH PC PRICE
13/16"	
1"	
1.1/2"	
2"	
2.1/4"	
2.1/2"	
3"	
4"	

**ROUND DIE HANDLE - ALL STEEL SINGLE PIECE PACKING**

DIA IN INCHES	EACH PC PRICE
1/4"	
3/8"	
1/2"	
3/4"	
1"	
1.1/4"	
1.1/2"	
2"	

**TAP HOLDER**

SIZE	PRICE EACH
1/4"	

**COMPLETE PIPE DIE SET**

SIZE	1/2", 3/4", 1"	1.1/4", 1.1/2", 2"	2.1/2", 3"	3.1/2", 4"
PRICE				

## COMPLETE TAPS & ROUND DIE SETS

EACH SET CONTAINS TAPS & ROUND DIES AS LISTED WITH SUITABLE DIES HANDLE, TAP WRENCH & ONE SCREWDRIVER,  
WOODEN BOX PACKAGING

SIZE	SET NO.	PRICE EACH SET
1/16,3/32,1/8,5/32,3/16,7/32,1/4 - BSW	201	
1/8, 5/32,3/16,7/32,1/4 - BSW	203	
1/4,5/16,3/6,7/17,1/2 - BSW, BSF, UNF, UNC	205	
1/4,5/16,3/6,7/17,1/2,5/8,3/4 - BSW, BSF, UNF, UNC	207	
1/4,5/16,3/6,7/17,1/2,5/8,3/4,7/8,1 - BSW, BSF, UNF	209	
1/4,5/16,3/6,7/17,1/2,5/8,3/4,7/8,1, 1.1/4 - BSW, BSF, UNF	211	
1/4,5/16,3/6,7/17,1/2,5/8,3/4,7/8,1, 1.1/4, 1.1/2 - BSW, BSF, UNF	213	
2, 3, 4, 5, 6 MM	215	
2, 3, 4, 5, 6, 7, 8, 9, 10 MM (S.I.)	217	
6,7,8,10,12 MM (S.I.)	219	
6, 7, 8, 10, 12, 14, 16, 18 MM (S.I.)	221	
6, 7, 8, 10, 12, 14, 16, 18, 20 MM (S.I.)	223	
6, 7, 8, 10, 12, 14, 16, 18, 20, 22, 24 MM (S.I.)	224	
0,1,2,3,4,5,6 BA	225	
0,1,2,3,4,5,6,7,8 BA	227	
0,1,2,3,4,5,6,7,8,9,10 BA	229	
1/8,1/4,3/6,1/2,5/8,3/4, 7/8, 1 BSP	235	
1/8,1/4,3/6,1/2,5/8,3/4, 7/8, 1, 1.1/4 BSP	240	
1/8,1/4,3/6,1/2,5/8,3/4, 7/8, 1, 1.1/4, 1.1/2 BSP	250	
1/8,1/4,3/6,1/2,5/8,3/4, 7/8, 1 NPT, BSPT	255	
1/8,1/4,3/6,1/2,5/8,3/4, 7/8, 1, 1.1/4 NPT, BSPT	260	
1/8,1/4,3/6,1/2,5/8,3/4, 7/8, 1, 1.1/4, 1.1/2 NPT, BSPT		